ADVIK

Best Kaizen – Operator Fatigue Reduction

Plant: P14 DEPT: Production RESULT AREA C Q P P, C S M, D P, C M CELL: A177 CELL NAME: Shaft Grinding M/C STAGE: Micromatic OPERATION: C KAIZEN THEME: Shaft Grinding Stage: Micromatic OPERATION: C KAIZEN THEME: Shaft Grinding Stage: Micromatic OPERATION: C ROBIEM PRESENT STATUS: COUNTERMEASURE: TARGET: 12.06. Departor feels difficult to load & unload the component into the fixture. WHY-WHY ANALYSIS: BEFORE AFTER KAIZEN STATUS: Under the legist differs from Operator feels difficult to load & unload the component into the fixture. WHY-WHY ANALYSIS: BEFORE AFTER KAIZEN SUSTAINAN WHAT TO DO: IT reversion the legist differs from Operator feels difficult to load & unload the component. ROOT CAUSE Hard to Load & Unload the component. REGISTRATION NO: DATE: SLAGE STAGE ST	- y	ATS TTZ	TPM CIRCLE NO :-	1	ACTIVITY	KK	QM	n PM	JH	SHE	ОТРМ	DM	E&T		
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